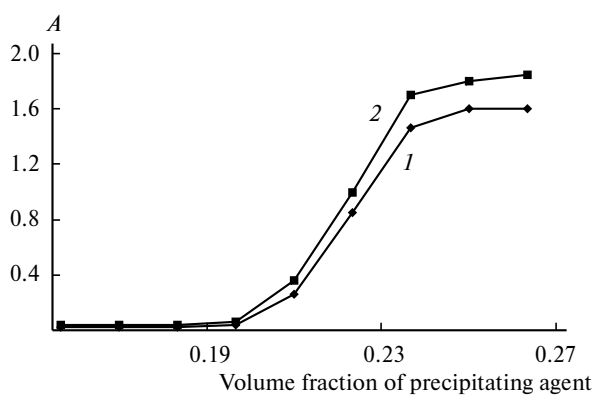


Table 1. Copolymerization of *N*-allenylimidazole (AI) with di(ethylene glycol) divinyl ether (DEGDVE) (AIBN (1%), reaction duration 19 h)

Content of AI ^a		<i>T</i> /°C	Yield of copolymer (wt.%)	<i>M</i> ^b	<i>M.p.</i> /°C
Initial mixture	Copoly- mer ^c				
0.10	0.74	70	5	1200	143–149
0.20	0.87	60	8	1350	162–167
0.20	0.86	70	12	1450	160–165
0.20	0.84	80	14	1550	158–161
0.30	0.90	60	19	1700	179–185
0.30 ^d	0.90	60	17	1770	178–184
0.40	0.91	60	40	2000	194–198
0.50	0.92	60	43	2300	198–202
0.70	0.94	60	74	2500	200–204
1.00	1.00	60	92	3900	204–207

^a In mole fractions.^b Molecular weight.^c Calculation based on the N content.^d Reaction duration 10 h.**Fig. 1.** Turbidimetric titration of the copolymers of *N*-allenylimidazole with di(ethylene glycol) divinyl ether: AI : DEGDVE = 0.86 : 0.14 (1) and 0.92 : 0.08 (2).

band of stretching vibrations of the C=C=C allene fragment of the initial AI at 1960 cm⁻¹. The bands of stretching vibrations of imidazole rings (1492, 1397, 1289, and 1227 cm⁻¹) remain unchanged.¹²

The IR spectra show that the copolymers contain several types of double bonds, which are presented by a series of medium-intensity bands with absorption maxima at 1685, 1650, 1625, and 1597 cm⁻¹: N—CH= (1650 cm⁻¹) and exomethylene C=CH₂ group in the side chain (1670 and 3100 cm⁻¹).^{1,18} The background and weak maxima at 900–904 cm⁻¹ (bending vibrations of C—H in polyenes) are caused by the presence of polyconjugated double bonds.^{1,18}

The bands of stretching vibrations of the C=C bonds in the free vinyloxy groups of DEGDVE (1620 and 1640 cm⁻¹)³ are overlapped with the bands of the N—CH=

groups and exomethylene groups in the side chain of AI. Stretching vibrations of the ether bond of DEGDVE appear in the IR spectra of the copolymers as a band at 1200 cm⁻¹; the bands of ether bonds at 1000–1100 cm⁻¹ are overlapped with bending vibrations of C—H of the ring of AI.¹⁸

The ¹H NMR spectra have typical of polymers broadened signals that detect all the above indicated structural units. They contain signals of the polymeric chain —CH—, —CH₂— (δ 1.30 and 1.67), Me groups in structure *D* (s, δ 2.65), CH group of structure *B* (δ 2.99), terminal CH₂= groups of DEGDVE (two d, δ 3.96 and 4.16) and CH= (m, δ 6.50), CH₂= group of structure *B* (s, δ 4.92), and CH= group in structure *A* (δ 6.66) and imidazole ring (δ 6.91–7.76).

The experimental data show that AI exhibits typical of heteroallenes high activity in combined polymerization: the forming copolymers are enriched in AI units (see Table 1). The yield of copolymers mainly depends on the composition of the initial mixture of the monomers, and its increase with an increase in the reaction temperature (60, 70, and 80 °C) and duration (10 and 19 h) does not exceed 2–6% (see Table 1).

As shown previously,¹⁷ poly(*N*-allenylazoles) have low molecular weights (1500–4000) because of processes of chain transfer to the monomer during their polymerization and a possibility to form macrocyclic structures. An additional contribution to the decrease in the molecular weights upon copolymerization is made by the use of poorly reactive DEGDVE (see Table 1). The molecular weight of the DEGDVE copolymers decreases compared to homopolymers of allenylimidazole also because of the known high affinity of vinyl ethers to reactions of chain transfer to the monomer.¹⁹

A series of the copolymers was obtained at low conversions (down to 8.7%, Table 2) to estimate the reactivity and calculate the copolymerization constants.

The copolymerization constants were calculated by a known method²⁰ modified according to published data²¹ with preliminary planning of experiment (calculation of

Table 2. Data on copolymerization of AI with DEGDVE for calculation of the relative activity constants of the monomers (AIBN (1%), 60 °C)

Initial mixture*		<i>f</i> ^{**} /h	Yield (%)	Copolymer*	
AI	DEGDVE			AI	DEGDVE
0.10	0.90	1.0	4.0	0.73	0.27
0.20	0.80	2.0	8.2	0.77	0.23
0.30	0.70	1.5	6.0	0.82	0.28
0.50	0.50	1.1	8.3	0.90	0.10
0.70	0.30	1.0	8.7	0.92	0.08

* Composition in mole fractions.

^{**} Reaction duration.

the region of the copolymer composition taking into account the minimum experimental error). It was found that AI is a more active comonomer toward both growing macroradicals in copolymerization with DEGDVE ($r_1 = 4.30 \pm 0.20$, $r_2 = 0.01 \pm 0.003$, $1/r_1 = 23$, $1/r_2 = 100$).

As a whole, high activity in radical copolymerization is inherent in allenyl monomers.^{8,16} For instance, in the copolymerization of poly(ethylene glycol) allenylmethyl ether with styrene, the relative activity of the ether is by 2.5 times higher than that of styrene.⁸

Di(ethylene glycol) divinyl ether exhibits low activity in radical polymerization and copolymerization,¹⁹ which is typical of vinyl ethers. In addition, inactivity of DEGDVE in the copolymerization can be explained in part by the presence in copolymer macromolecules of polyvinylene blocks with a high concentration of unpaired electrons,¹⁷ being a unique trap for radicals that can inhibit the polymerization of DEGDVE.

The ability of the synthesized copolymers to bind heavy metal salts was illustrated by the formation of complexes with CuCl_2 . As known,^{22,23} polymeric metal complexes are promising for use in catalysis. Efficient medicines, biologically active substances of wide spectrum, and materials for technics were found among the metal complexes of 1-vinylazoles.^{24,25}

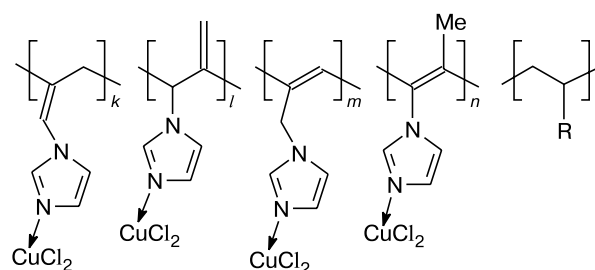
Synthesis of earlier unknown metal complexes based on the copolymers AI–DEGDVE provides new possibilities in the indicated directions. Metal-containing polymeric complexes are easily and efficiently formed on mixing of alcoholic solutions of the copolymers and CuCl_2 , and the composition of the complexes corresponds to that of the initial components and can vary to the equimolar composition (Table 3).

Depending on the ratio of the initial reactants (copolymer : CuCl_2), one can obtain complexes with higher or lower salt content and, hence, the copper content in

different complexes ranges from 12.5 to 32% according to analysis data.

Since solubility of the copolymers and their complexes differs drastically, an admixture of the free copolymer in the latter can virtually be excluded. Copolymers highly soluble in ethanol become insoluble upon complex formation and precipitate. Unlike the initial copolymers that melt at 160–200 °C, the complexes do not melt on heating to 350 °C.

The structures of the complexes were determined from a comparative analysis of the free and coordinatively bound copolymers AI–DEGDVE and homopolymer AI by IR and ESR spectroscopy using elemental analysis data. For example, the structure of the following metal-polymeric equimolar complex was determined.



As in the complexes of monomeric AI,²⁴ the coordination center is the N(3) atom of imidazole.

The involvement of the nitrogen atom of the imidazole ring in the formation of complexes with CuCl_2 and a change in its electronic structure are indicated by the shift of bands of stretching and bending vibrations to higher frequencies by 5–20 cm^{-1} (Table 4). The intense band of stretching vibrations of the ring with the absorption maximum at 1492 cm^{-1} and the shoulder at 1506 cm^{-1} appears in the spectrum of the complex as a single intense band at 1511 cm^{-1} . The resolved medium-intensity bands at 1441, 1397, and 1352 cm^{-1} , which are also assigned to stretching vibrations of the ring, are presented in the spectrum of the copolymer complex by a broad band with an absorption maximum at 1370 and 1431 cm^{-1} .

Bending vibrations of the ring also change substantially: in addition to the high-frequency shift, the intensity of the doublet at 1289 and 1302 cm^{-1} is halved. The most significant shift ($\sim 45 \text{ cm}^{-1}$) was observed for the band at 905 cm^{-1} .

Changes are also observed in the region of stretching vibrations of the ether group in DEGDVE: the bands at 1250 and 1199 cm^{-1} decrease in intensity and appear as shoulders on the bands at 1245 and 1200 cm^{-1} .

A series of medium-intensity bands of stretching vibrations of double bonds of different earlier indicated types (1685, 1653, 1625, and 1597 cm^{-1}) in the IR spectra of the complexed copolymers are transformed into intense bands with absorption maxima at 1636 and 1624 cm^{-1} . The bands of bending vibrations $\delta(\text{=CH})$ at

Table 3. Characteristics of the complexes of the copolymers AI–DEGDVE with copper dichloride

Content of AI in copolymer ^a	Copolymer : CuCl_2 ^b	Yield (%)	Found (%)			
			C	H	Cl	N
0.91	1 : 1	91	37.25	3.75	22.84	13.32
0.86	1 : 1	87	35.30	3.58	18.07	12.34
0.91	2 : 1	94	51.63	5.23	11.57	19.09
0.74	1 : 1	62	40.47	4.42	18.07	14.19
0.74	1 : 2	60	35.70	3.75	21.22	12.62
1.00 ^c	1 : 1	68	30.73	3.24	23.31	10.88
1.00 ^c	2 : 1	94	39.25	3.76	18.40	14.87
1.00 ^c	4 : 1	87	44.90	4.72	13.70	18.50

^a In mole fractions.

^b Mole ratio.

^c Homopolymer AI.

Table 4. IR spectra of the AI polymers and their complexes with CuCl₂

Polymer	IR, $\nu(\delta)/\text{cm}^{-1}$					
	N=CH	N—C=C (vinyl.)	$\nu(\text{C}=\text{C})$ (ring)	$\delta(\text{C}—\text{H})$ (ring)	$\delta(\text{=CH})$ (vinyl.)	$\delta(\text{=CH})$ (ring)
Homopolymer AI	3104	1699, 1685, 1653, 1625	1506 sh, 1492, 1437, 1397, 1351	1300 sh, 1287, 1226, 1107, 1075, 1029, 905	817	736
Complex of homopolymer AI	3123	1632, 1625	1511, 1431 sh, 1407, 1370 sh	1307 sh, 1294, 1234, 1108, 1091, 1034, 948	834	750
Copolymer AI—DEGDVE (0.86 : 0.14)	3107	1685, 1650, 1620, 1597	1506 sh, 1492, 1441, 1397, 1352	1302 sh, 1289, 1227, 1107, 1077, 1032, 905	980, 818	741
Complex of copolymer AI—DEGDVE	3123	1636, 1624	1508, 1431 sh, 1410, 1370 sh	1310 sh, 1294, 1245 sh, 1232, 1105, 1092, 1034, 950	835	748

Table 5. Characteristics of the ESR spectra of the complexes of poly(*N*-allenylimidazole) (PAI) and copolymers of AI with DEGDVE

Initial polymer	Polymer : CuCl ₂ *	Content of Cl (%)	Spin concentration /spin g ⁻¹	<i>g</i> -Factor	ΔH /Oe
PAI	1 : 1	23.31	$4.0 \cdot 10^{19}$	2.127	287
PAI	2 : 1	18.40	$1.7 \cdot 10^{20}$	2.112	200
PAI	4 : 1	13.70	$1.8 \cdot 10^{20}$	2.112	120
Copolymer AI—DEGDVE (0.86 : 0.14)	1 : 1	18.07	$1.0 \cdot 10^{21}$	2.104	280
Copolymer AI—DEGDVE (0.91 : 0.09)	1 : 1	22.84	$7.0 \cdot 10^{20}$	2.111	320

* Mole ratio.

3107 and 818 cm⁻¹ are shifted to a high-frequency region by ~15 cm⁻¹.

Similar changes are also observed in the IR spectra of the complexes of the homopolymer AI (see Table 4).

The study of the ESR spectra of the complexes of homo- and copolymers AI—DEGDVE found that all powdered samples are paramagnetic and correspond to the bivalent copper complexes (Table 5). The character of the ESR signals for the samples with the equimolar polymer to CuCl₂ ratio is independent of the structure of the initial polymer (homopolymer or copolymer). The signals are asymmetric singlets. No hyperfine structure of the copper ion is observed.

The two- and fourfold increase in the number of the polymeric ligand over CuCl₂ results in considerable narrowing of the absorption line and some decrease in the *g*-factor value. The singlet becomes nearly symmetric.

The data obtained indicate the axial type of symmetry of the complexes under study.

Thus, the polyfunctional copolymers of *N*-allenylimidazole with di(ethylene glycol) divinyl ether were obtained under free-radical conditions, and a possibility of synthesis from them of polymeric metal complexes with CuCl₂ was shown. These complexes are promising for use in catalysis of organic reactions and preparation of potential biologically active substances.

Experimental

N-Allenylimidazole was synthesized and purified using a known method.¹²

N-Allenylimidazole freshly distilled under argon was used for polymerization. Purity was monitored by IR and ¹H NMR spectroscopy. The constants of the monomer corresponded to published data¹²: b.p. 92 °C (10 Torr), n_D^{20} 1.5628.

Di(ethylene glycol) divinyl ether (pilot product, Irkutsk Institute of Chemistry, Siberian Branch of the RAS) was washed with water, dried with potash, and doubly fractionated. The constants of the monomer corresponded to published data³: b.p. 85 °C (14 Torr), n_D^{20} 1.4430. Purity of the monomer was monitored by GLC and IR and ¹H NMR spectroscopy.

Azobis(isobutyronitrile) was twice recrystallized from methanol.

Copolymerization was carried in ampules under an argon atmosphere in the comonomer bulk at 60, 70, and 80 °C under the action of AIBN. The synthesis conditions and characteristics of the copolymers are given in Table 1.

Copolymers were purified by precipitation from ethanol into diethyl ether and dried *in vacuo* to constant weight. The synthesized copolymers are cream-colored powders soluble in DMSO, DMF, alcohols, and *N*-methylpyrrolidone and insoluble in water, diethyl ether, and aliphatic hydrocarbons. The composition of the AI copolymers with DEGDVE was calculated from the elemental analysis data based on nitrogen.

IR spectra were recorded on a Bruker IFS 25 instrument in ethanol films, microlayer, or KBr pellets. ^1H NMR spectra were obtained on a Bruker DPX 400 instrument (400 MHz) in DMSO- d_6 using HMDS as standard.

ESR spectra of solid powders were measured at room temperature on an SE/X-2547 spectrometer (Radiopan, Poland) with a sensitivity of $5 \cdot 10^{10}$ spin Oe^{-1} and the resolution ability not lower than 10^{-5} *in vacuo* (10^{-4} Torr) and in air.

Molecular weights of the polymers were determined by the isopiestic method²⁶ using several parallel measurements for each copolymer, the error being ± 130 , *i.e.*, ~ 1 monomeric unit.

Turbidimetric titration was carried out on a KFK-2 spectrophotometer ($\lambda = 590$ nm). For titration, copolymer (0.03 g) was dissolved in ethanol (5 mL), and the precipitating agent (diethyl ether) was added by portions (0.1 mL) with stirring.

Below we present the typical procedure for the synthesis of the copolymer metal complex.

Synthesis of metal complex. A solution of the copolymer AI—DEGDVE (0.132 g, 0.9 mole fraction of AI, 0.5 mmol per unit) in ethanol (2 mL) at $\sim 20^\circ\text{C}$ was mixed with a solution of $\text{CuCl}_2 \cdot 2\text{H}_2\text{O}$ (0.085 g, 0.5 mmol) in ethanol (1 mL). The resulting precipitate was filtered off, washed with ethanol, and dried. Dark-turquoise powdered complex was obtained in a yield of 0.182 g (91%).

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